

## Description

Premium cast PVC film in white and transparent, with a glossy surface

## Release Paper

PE-coated silicone paper, 148 g/m<sup>2</sup>, 168 µm

## Adhesive

Solvent polyacrylate, permanent, with high initial tack and final adhesion, grey or transparent

## Area of use

For long-term outdoor graphic applications, markings and decorations with the highest degree of brilliancy and durability. Specially designed for applications on "hard-to-stick" substrates, such as low energy plastics (polyethylene, polypropylene) and rough or textured surfaces.

## Printing Method

Inkjet printing with solvent-based inks, UV- or latex inks.

## Technical Data

<b>Thickness*</b> (without paper and adhesive)	55 micron
<b>Dimensional stability</b> (FINAT TM 14)	Adhered to steel shrinkage, no shrinkage in cross direction, in length 0,2 mm max.
<b>Temperature resistance</b>	Adhered to aluminium, -50° C to +100° C, no variation
<b>Sea water resistance</b> (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
<b>Resistance to solvents and chemicals</b>	At room temperature, 72h adhered to aluminium resistant to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
<b>Fire behavior</b> (DIN 4102-1)	Only flame resistant (class DIN 4102-B1) on steel surfaces (indoor application, also printed)
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	28 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	Along: min. 120% Across: min. 120%
<b>Shelf life**</b>	2 years
<b>Minimum application temperature</b>	>+4° C
<b>Service life by specialist application</b> Under vertical outdoor exposure (normal climate of Central Europe)	White: 7 years (not printed) Transparent: 5 years (not printed)

\* average \*\* in original packaging, at 20° C and 50% relative humidity \*\*\* normal climate of Central Europe

## Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Further, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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