

Product Information

POLI-FLEX FASHION are transfer films with a fashionable design and unique surface finish. The ecologically inert polyurethane film has excellent washing and cleaning properties and is preferred due to a pleasant textile touch. POLI-FLEX FASHION is suitable to transfer onto textiles such as cotton, polyester/cotton blends and polyester/acrylic.

POLI-FLEX FASHION can be cut with all current plotters. We recommend using a standard 45° knife. After weeding the cut flex film is transferred by heat press.

The PET liner of POLI-FLEX COPPER, GOLD and SILVER (4211-4213) should be removed after cooling down. The PET liner of all other POLI-FLEX FASHION products should be removed warm. Afterwards we recommend pressing the material for another 2 sec. with the same parameters.

Nylon and textiles with hydrophobic impregnation are not suitable for heat transfer. In this case we recommend using POLI-FLEX NYLON.

The raw materials are ecologically inert, do not contain PVC, plasticizers or heavy metals (in accordance with Oeko-Tex Standard 100). Guarantee for a secure and long-lasting bond of POLI-FLEX FASHION is only given when following the specified temperature and pressure conditions.

We recommend evaluation on test material.

Due to the various influences which occur from production and transfer of plotter letterings, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.

Standard Dimensions

480 mm x 25 m

480 mm x 10 m

500 mm x 25 m

500 mm x 10 m (4225 + 4280 - 4295)

Technical Data

Transfer Film:	Polyurethane Designfilm
Adhesive:	Polyurethane-hotmelt
Thickness [mm]:	0,055 +/- 10 % (4211-4213) 0,120 +/- 10 % (Carbonium+Black Carbon) 0,140 +/- 10 % (Jeans) 0,120 +/- 10 % (Twill) 0,120 +/- 10 % (Spangle) 0,120 +/- 10 % (Snake) 0,100 +/- 10 % (Marble) 0,090 +/- 10 % (4280-4284) 0,120 +/- 10 % (Manta Ray) 0,160 +/- 10 % (Semi Punched) 0,120 +/- 10 % (Universal Sports)
Liner:	PET-film, self-adhesive

Transfer Conditions

Temperature:	155° - 165° C
Pressure:	3,5 bar [medium pressure]
Time:	17 – 20 sec.

Wash Resistance

Wash resistance:	60° C Suitable for dry-cleaning; Perchloroethylene (Tetrachloroethylene). Wash textile inside out. Tumble dryable.
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Safety Data Sheet

When used under normal conditions, this product does not generate or release any dangerous substances or hazardous chemicals. This is a non-hazardous product in accordance with the current GefStoffV and EU criteria. Therefore it is not necessary to prepare a Material Safety Data Sheet for this product. The Safety Data Sheet serves only to comply with the regulation to supply information in accordance with REACH Regulation (EC) No. 1907/2006 and is available on request. This product is not a hazardous product with regards to transportation legislation; neither does it contain substances that are hazardous to water within the meaning of the federal water act. After use, dispose of the waste product in accordance with the local / national authorities.

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The following technical details are issued to the best of our knowledge, however, without any responsibility for results due to several different kinds of material and application processes. Therefore, we highly recommend that before every usage a test should be conducted on the original material.