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PLEXIGLASS ADHESIVE

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830
Issue date: 12-02-2026 Revision date: 12-02-2026 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Substance
EC Index-No.	: 602-006-00-4
EC-No.	: 200-663-8
CAS-No.	: 67-66-3
Product code	: 00076
Type of product	: Solvent Bases Adhesive
Formula	: CHCl ₃
Chemical structure	:

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec	: Industrial For professional use only
Use of the substance/mixture	: Industrial Process

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

PERKİM YAPIŞTICI SAN. TİC. A.Ş.

Göztepe Mah. İstoç Oto Market Burak Plaza No:1 Kat:12 D:121 Bağcılar/İstanbul
info@perkim.com.tr. / +90 212 6010001

1.4. Emergency telephone number

Emergency number : + 90 212 6010001 (9:00am - 6:00 pm)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4	H302
Acute toxicity (inhal.), Category 3	H331
Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Carcinogenicity, Category 2	H351
Reproductive toxicity, Category 2	H361d
Specific target organ toxicity – Repeated exposure, Category 1	H372

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Suspected of causing cancer. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. Toxic if inhaled. Harmful if swallowed. Causes skin irritation. Causes serious eye irritation.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS06

GHS08

Signal word (CLP)

: Danger

Hazard statements (CLP)

: H302 - Harmful if swallowed.
H315 - Causes skin irritation.
H319 - Causes serious eye irritation.
H331 - Toxic if inhaled.
H351 - Suspected of causing cancer.
H361d - Suspected of damaging the unborn child.
H372 - Causes damage to organs through prolonged or repeated exposure.
Precautionary statements (CLP) : P260 - Do not breathe dust, fume, gas, mist, spray, vapours.
P264 - Wash hands, forearms and face thoroughly after handling.
P280 - Wear protective clothing, eye protection, face protection, protective gloves.
P301+P312 - IF SWALLOWED: Call a POISON CENTRE or doctor if you feel unwell.
P302+P352 - IF ON SKIN: Wash with plenty of soap and water.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Substance type : Mono-constituent
Name : Solvents based Clear
CAS-No. : 67-66-3
EC-No. : 200-663-8
EC Index-No. : 602-006-00-4

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention. Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Give oxygen or artificial respiration if necessary. If you feel unwell, seek medical advice. Call a doctor.
First-aid measures after skin contact : Gently wash with plenty of soap and water. Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact : Remove contact lenses, if present and easy to do. Continue rinsing. Rinse cautiously with water for several minutes. If eye irritation persists: Get medical advice/attention.



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First-aid measures after ingestion : Rinse mouth out with water. If you feel unwell, seek medical advice. Rinse mouth. Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : Causes damage to organs.
Symptoms/effects after skin contact : Causes skin irritation. Irritation.
Symptoms/effects after eye contact : Eye irritation.
Symptoms/effects after ingestion : Harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : dry chemical powder, alcohol-resistant foam, carbon dioxide (CO₂). Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Do not use extinguishing media containing water.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Evacuate unnecessary personnel. Do not breathe dust, fume, gas, mist, spray, vapours. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Use personal protective equipment as required. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Stop release.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Clean up immediately by sweeping or vacuum. Clean contaminated surfaces with an excess of water. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Do not breathe dust, fume, gas, mist, spray, vapours. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes.
- Hygiene measures : Wash hands, forearms and face thoroughly after handling. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in original container. Store in a dry place. Protect from sunlight. Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles or safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

Wear respiratory protection. [In case of inadequate ventilation] wear respiratory protection.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid.
Molecular mass	: 119.38 g/mol
Colour	: Colourless.
Odour	: sweet pleasant.
Odour threshold	: 133 – 276 ppm 648 – 1344 mg/m ³
pH	: No data available
Relative evaporation rate (butylacetate=1)	: 11.6
Melting point	: Not applicable
Freezing point	: -63.5 °C
Boiling point	: 61 – 62 °C
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: 290 °C
Flammability (solid, gas)	: Not applicable
Vapour pressure	: 213.3 hPa at 20°C
Relative vapour density at 20 °C	: 4.12 (Air = 1.0)
Relative density	: No data available
Density	: 1.48 g/cm ³ at 20°C
Solubility	: Water: Slightly miscible
Partition coefficient n-octanol/water (Log Pow)	: 1.97
Viscosity, kinematic	: 0.392 mm ² /s
Viscosity, dynamic	: 0.58 cP at 20 °C
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Air contact. Direct sunlight. Heat.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Toxic if inhaled.
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Suspected of causing cancer.
Reproductive toxicity	: Suspected of damaging the unborn child.
STOT-single exposure	: Not classified
STOT-repeated exposure	: Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified

(67-66-3)

Viscosity, kinematic	0.392 mm ² /s
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Potential adverse human health effects and symptoms : Harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

(67-66-3)

Partition coefficient n-octanol/water (Log Pow)	1.97
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
 Product/Packaging disposal recommendations : Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1 UN number

UN-No. (ADR) : UN 1593
 UN-No. (IMDG) : UN 1593
 UN-No. (IATA) : UN 1593
 UN-No. (ADN) : UN 1593
 UN-No. (RID) : UN 1593

14.2. UN proper shipping name

Proper Shipping Name (ADR) : SOLVENTS
 Proper Shipping Name (IMDG) : SOLVENTS
 Proper Shipping Name (IATA) : SOLVENTS
 Proper Shipping Name (ADN) : SOLVENTS
 Proper Shipping Name (RID) : SOLVENTS
 Transport document description (ADR) : UN 1593 6.1, III, (E)
 Transport document description (IMDG) : UN 1593 , 6.1, III
 Transport document description (IATA) : UN 1593 6.1, III
 Transport document description (ADN) : UN 1593 6.1, III
 Transport document description (RID) : UN 1593 6.1, III

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : 6.1
 Danger labels (ADR) : 6.1



IMDG

Transport hazard class(es) (IMDG) : 6.1
 Danger labels (IMDG) : 6.1



IATA

Transport hazard class(es) (IATA) : 6.1
 Danger labels (IATA) : 6.1

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ADN : 

Transport hazard class(es) (ADN) : 6.1
 Danger labels (ADN) : 6.1



RID : 6.1
 Transport hazard class(es) (RID) : 6.1
 Danger labels (RID) : 6.1



14.4. Packing group

Packing group (ADR) : III
 Packing group (IMDG) : III
 Packing group (IATA) : III
 Packing group (ADN) : III
 Packing group (RID) : III

14.5. Environmental hazards

Dangerous for the environment : No
 Marine pollutant : No
 Other information : No supplementary information available

14.6. Special precautions for user

Overland transport

Classification code (ADR) : T1
 Limited quantities (ADR) : 5I
 Excepted quantities (ADR) : E1
 Packing instructions (ADR) : P001, IBC03, LP01, R001
 Mixed packing provisions (ADR) : MP19
 Portable tank and bulk container instructions (ADR) : T7
 Portable tank and bulk container special provisions (ADR) : TP2

Tank code (ADR) : L4BH
 Tank special provisions (ADR) : TU15, TE19
 Vehicle for tank carriage : AT
 Transport category (ADR) : 2
 Special provisions for carriage - Packages (ADR) : V12
 Special provisions for carriage - Loading, unloading and handling (ADR) : CV13, CV28

Special provisions for carriage - Operation (ADR) : S9
 Hazard identification number (Kemler No.) : 60
 Orange plates :



Tunnel restriction code (ADR) : E
 EAC code : 2Z



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Transport by sea

Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP2
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-A
Stowage category (IMDG)	: A
Stowage and handling (IMDG)	: SW2
Segregation (IMDG)	: SGG10
Properties and observations (IMDG)	: Colourless, volatile liquid. Boiling point: 61°C. Non-flammable. When involved in a fire, evolves extremely toxic fumes (phosgene). Toxic if swallowed, by skin contact or by inhalation. Anaesthetic.
MFAG-No	: 151

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y680
PCA limited quantity max net quantity (IATA)	: 2L
PCA packing instructions (IATA)	: 680
PCA max net quantity (IATA)	: 60L
CAO packing instructions (IATA)	: 680
CAO max net quantity (IATA)	: 220L
ERG code (IATA)	: 6A

Inland waterway transport

Classification code (ADN)	: T1
Special provisions (ADN)	: 802
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP, TOX, A
Ventilation (ADN)	: VE02
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: T1
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T7
Portable tank and bulk container special provisions (RID)	: TP2
Tank codes for RID tanks (RID)	: L4BH
Special provisions for RID tanks (RID)	: TU15
Transport category (RID)	: 2
Special provisions for carriage – Packages (RID)	: W12
Special provisions for carriage - Loading, unloading and handling (RID)	: CW13, CW28, CW31
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 60

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable



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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)	
Reference code	Applicable on
3(b)	
32.	

REACH Annex XIV (Authorisation List)

not on the REACH Annex XIV List

REACH Candidate List (SVHC)

not on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

POP Regulation (Persistent Organic Pollutants)

not subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Ozone Regulation (1005/2009)

not subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Explosives Precursors Regulation (2019/1148)

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on drug precursors)

15.1.2. National regulations

France

Occupational diseases	
Code	Description
RG 12	Occupational diseases caused by the halogenated aliphatic hydrocarbons listed below: dichloromethane; trichloromethane; tribromomethane; triiodomethane; tetrabromomethane; chloroethane; 1,1-dichloroethane; 1,2-dichloroethane; 1,2-dibromoethane; 1,1,1-trichloroethane; 2-bromopropane; 1,2-dichloropropane; trichlorethylene; tetrachlorethylene; dichloroacetylene; trichlorofluoromethane; 1,1,2,2-tetrachloro-1,2-difluoroethane; 1,1,1-trichloro-2,2,2-trifluoroethane; 1,1-dichloro-2,2,2-trifluoroethane; 1,2-dichloro-1,1-difluoroethane; 1,1-dichloro-1-fluoroethane

Germany

- Water hazard class (WGK) : WGK 3, Highly hazardous to water (Classification according to AwSV; ID No. 54).
- Chemicals Prohibition Ordinance (ChemVerbotsV) : This product is subject to ChemVerbotsV Annex 2 Entry 1. The following requirements must be observed: authorization requirement (according to § 6 paragraph 1 sentence 1), basic requirements for carrying out the delivery (according to § 8 paragraph 1, 3 and 4), identification and documentation (according to § 9 paragraph 1 to 3) and exclusion of the shipping route (according to § 10).
- Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

Netherlands

- SZW-lijst van kankerverwekkende stoffen : The substance is not listed
- SZW-lijst van mutagene stoffen : The substance is not listed

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SZW-lijst van reprotoxische stoffen – Borstvoeding : The substance is not listed
 SZW-lijst van reprotoxische stoffen – : The substance is not listed
 Vruchtbaarheid

Denmark

Danish National Regulations : Young people below the age of 18 years are not allowed to use the product
 Pregnant/breastfeeding women working with the product must not be in direct contact with the product

Switzerland

Storage class (LK) : LK 6.1 - Toxic materials

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet

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Abbreviations and acronyms:	
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 3 (Inhalation)	Acute toxicity (inhal.), Category 3
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Carc. 2	Carcinogenicity, Category 2
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H302	Harmful if swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
Repr. 2	Reproductive toxicity, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT RE 1	Specific target organ toxicity – Repeated exposure, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.