DIGIBRICK

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	750 microns	non adhesive polyester	REACH n° 1907/2006/EU VEGANOK AZIENDA N. 1004 OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100 20.HIT.44097 HOHENSTEIN HTTI

APPLICATION INSTRUCTIONS

APPLIES ON	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
cotton, polyester, poly/cotton blends	60°	90 - 100 gf	10cm/sec	25 seconds*	155°C (311°F)	Medium/High (3-4 bar)	hot

For best results: Preheat the under-platen at 155°C for 20 sec.
Due to the high thickness of the material, we do not recommend cutting details smaller than 0,5cm.

- → Print using COLORPRINT PU MATT profile, cut and peel off the excess material
- → Remove the print from the carrier and place it on the garment
- → Cover the print with parchment paper
- → Heat apply at the conditions shown above

*For designs with multiple pieces which need to be kept aligned, use TTD Easy and follow these steps:

- → Heat apply 5 sec. at 155°C
- → Peel TTD Easy hot
- → Cover the print with parchment paper
- → Heat apply 20 sec. at 155°C

PRODUCT HIGHLIGHTS

- → High thickness
- → 3D-effect

NOTE: Given the large number of inks and printers, we highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside- out	YES (cotton cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- → Wait 24 hours after the application before the first wash
- → Respect the textile recommendations
- → Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com
For further information, please contact our sales office: info@siser.it

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