

## SOFT PRINT COLOR VIVID

**Description** PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent inks. Despite being very thin, the material grants a high covering power on dark fabrics.

Average film thickness before transfer: **45 micron**

**Usage informations** Due to the many different base materials available on the market, the following instructions are given as a guideline only :

**Plotter settings (eg. with ROLAND VP-300)**

Blade: **new at 50°**

Minimum cutting pressure: **60 gf**

**Transfer setup**

Temperature: **155 °C (310°F)**

Time: **15 seconds**

Pressure: **medium (3÷4 bar)**

**Procedure**

Print and cut the material.

Weed the exceeding material.

Wait for drying for at least 4 hours.

Remove the print from the polyester backing using Siser's T.T.D. Easy (adhesive, transparent and resistant to high temperatures)

Heat apply

Remove the application tape cold.

**Certifications** The product is REACH approved

**Suitable textiles** Cotton, polyester, Lycra® and blends of these materials (not suited for treated and dye sublimation fabrics)

**Washing instructions** Wait **24h** after the heat transfer

**40°C**

Do not use bleach or other aggressive chemical agents.

Dry clean: **no**

Tumble dry: **not recommended**



**Siser s.r.l.**

Viale della Tecnica n° 18  
36100 Vicenza - Italy  
Tel. +39 0444.287960  
Fax +39 0444.287959  
info@siser.it - www.siser.it

N.B. All information given in this sheet are based on our experience.  
We always recommend performing a test before starting standard production.  
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website [www.siser.it](http://www.siser.it). For further information, please contact our Sales Office.  
Thank you.